

IN THE SPECIFICATION:

Please amend the paragraph starting at page 9, line 26 as follows:

--The photosensitive drum 7 is charged by a charging roller 8 as charging means. Then, laser beam light based on image information is emitted ~~irradiated~~ from optical means 1 including a laser diode, a polygon mirror, a lens, and a reflective mirror to form an electrostatic latent image corresponding to the image information on the photosensitive drum 7. The electrostatic latent image is developed using a developer (hereinafter, referred to as "toner") by developing means described later, thereby becoming a visualized image, that is, toner image. --

Please amend the paragraph starting at page 11, line 8 as follows:

--According to this embodiment, the pickup roller 3b, the transport roller pairs 3c, 3d, and 3e, the transport guide 3f, delivery roller pairs 3g and 3h, etc., comprise ~~compose~~ transport means 3. --.

Please amend the paragraph starting at page 11, line 25 as follows:

--Next, a description will sequentially be provided ~~made~~ of structures of respective members of the process cartridge according to the embodiment of the present invention. FIG. 4 is a perspective view of a photosensitive member unit according to the embodiment of the present invention. FIG. 5 is a perspective view showing a state where a developing roller is removed from a developing unit according to the embodiment of the present invention. FIG. 6 is a perspective view showing a state where the developing unit is partially disassembled according to the embodiment of the present invention. FIG. 7 is a perspective view of the developing unit according to the embodiment of the present invention. --

Please amend the paragraph starting at page 14, line 7 as follows:

--The developing roller 10 is pressed against the photosensitive drum 7 by bias springs 30 (described later) while maintaining given clearances through spacer rollers 14. The developing roller 10 supplies the toner carried on its surface to a developing region of the photosensitive drum 7. The toner is transferred ~~transited~~ to the photosensitive drum 7 in accordance with the electrostatic latent image. Therefore, the toner image is formed on the photosensitive drum 7. Here, the developing blade 12 regulates a toner amount on a peripheral surface of the developing roller 10 and imparts a triboelectrification charge. In addition, a toner agitating member 16 for circulating the toner inside the developing chamber 13a is rotatably attached in the vicinity of the developing roller 10. --

Please amend the paragraph starting at page 32, line 13 as follows:

--Further, a description has been provided ~~made~~ that the portions other than the junctions made of the molten resin are fastened and fixed with screws. However, as long as a plurality of parts can be fixed to each other, any methods may be adopted, and the parts may be the fixed by welding, caulking, or the like. --

Please amend the paragraph starting at page 33, line 16 as follows:

--A remanufacturing method is for a process cartridge B detachably attachable to a main body of an image forming apparatus A. The process cartridge includes: ~~A, the process cartridge including:~~ --

Please amend the paragraph starting at page 34, line 5 as follows:

--a second coupling frame (side cover 23) for coupling the other end side of the photosensitive member unit 21 and the other end side of the developing unit 20, which are opposite sides of the one end sides, to each other. ~~other~~; --

Please amend the paragraph starting at page 34, line 10 as follows:

--~~the~~ The remanufacturing method includes; ~~including~~; --

Please amend the paragraph starting at page 35, line 12 as follows:

-- A remanufacturing method is for a process cartridge B detachably attachable to a main body of an image forming apparatus A. The process cartridge includes; ~~A, the process cartridge including~~; --

Please amend the paragraph starting at page 36, line 1 as follows:

--a second coupling frame (side cover 23) for coupling the other end side of the photosensitive member unit 21 and the other end side of the developing unit 20, which are opposite sides of the one end sides, to each other. ~~other~~; --

Please amend the paragraph starting at page 36, line 6 as follows:

--~~the~~ The developing unit 20 and the second coupling frame (side cover 23) being are fixed to each other with an injected molten resin 37. ~~37~~; --.

Please amend the paragraph starting at page 36, line 9 as follows:

-- ~~the~~ The photosensitive member unit 21 and the second coupling frame (side cover 23) being are fastened to each other with a fastening member (screw 28). (~~screw 28~~);

Please amend the paragraph starting at page 36, line 12 as follows:

-- ~~the~~ The remanufacturing method includes; ~~including~~; --

Please amend the paragraph starting at page 37, line 17 as follows:

--A remanufacturing method is for a process cartridge B detachably attachable to a main body of an image forming apparatus A. The process cartridge includes; ~~A, the process cartridge including~~; --

Please amend the paragraph starting at page 38, line 6, as follows:

--a second coupling frame (side cover 23) for coupling the other end side of the photosensitive member unit 21 and the other end side of the developing unit 20, which are opposite sides of the one end sides, to each other. ~~other~~; --

Please amend the paragraph starting at page 38, line 11, as follows:

--~~the~~ The photosensitive member unit 21 and the second coupling frame (side cover 23) being are fixed to each other with an injected molten resin 37. ~~37~~; --

Please amend the paragraph starting at page 38, line 14, as follows:

-- ~~the~~ The developing unit 20 and the second coupling frame (side cover 23) are being fastened to each other with a fastening member (screws 28). (~~screws 28~~); --

Please amend the paragraph starting at page 38, line 17 as follows:

-- ~~the~~ The remanufacturing method includes; ~~including~~; --

Please amend the paragraph starting at page 40, line 6 as follows:

--A remanufacturing method is for a process cartridge according to any one of the first to third aspects. The method further includes aspects, ~~further including~~ a developer refilling step for, before the frame engaging step, refilling the developer container (toner containing frame 40) with the developer from a developer filling port (toner filling port 40a) that is provided to the developer container (toner containing frame 40) for filling of a developer. --

Please amend the paragraph starting at page 41, line 8 as follows:

--(2) A case where parts, which cannot be reused in the above-mentioned case (1) because they have reached ~~of~~ the end of their life, the suffer damage, or the like, are replaced with new ones or reused parts detached from another cartridge to remanufacture the cartridge. --

Please amend the paragraph starting at page 41, line 18 as follows:

--(4) A case where parts, which cannot be reused in the above-mentioned case (3) because they have reached ~~of~~ the end of their life, the suffer damage, or the like, are replaced with new ones to remanufacture the cartridge. --